

IN THE CLAIMS:

Please amend claims 11 and 14, so that the claims read as follows:

Claim 1 –10 (Canceled)

Claim 11 (Currently Amended): A method for manufacturing a speaker apparatus comprising the steps of:

fixing a magnetic circuit to a frame so that the magnetic circuit is positioned around a central hole of the frame;

positioning a coil with respect to a center pole of the magnetic circuit;

connecting a damper to the coil and the frame;

positioning a jig in the central hole of the frame;

projecting [[a]] the jig from a center hole of the center pole;

engaging a positioning portion provided on a diaphragm with the jig to position the diaphragm at a predetermined position with respect to the center pole, the positioning portion being removably connected with the jig positioned in the central hole of the frame to secure the position of the diaphragm relative to the magnetic circuit during the installation; and

connecting the positioned diaphragm to the coil and the frame.

Claim 12 (Original): The method according to claim 11, further comprising the step of electrically connecting an electricity supply portion of the damper to the coil.

Claim 13 (Original): The method according to claim 11, wherein a center cap is formed integrally with the diaphragm.

Claim 14 (Currently Amended): A method for manufacturing a speaker apparatus comprising the steps of:

fixing a magnetic circuit to a frame so that the magnetic circuit is positioned around a central hole of the frame;

positioning a coil with respect to a center pole of the magnetic circuit;

connecting a damper to the coil and the frame;

positioning a jig in the central hole of the frame;

projecting ~~[[a]]~~ the jig from a center hole of the center pole;

engaging a positioning member with the jig for positioning the diaphragm at a predetermined position with respect to the center pole, the positioning member being removably connected with the jig positioned in the central hole of the frame to secure the position of the diaphragm relative to the magnetic circuit during the installation;

fixing the diaphragm to the positioning member; and

connecting the fixed diaphragm to the coil and the frame.

Claim 15 (Original): The method according to claim 14, further comprising the step of electrically connecting an electricity supply portion of the damper to the coil.

Claim 16 (Original): The method for producing a speaker apparatus according to claim 14, wherein a center cap is formed integrally with the diaphragm.

Claim 17-25 (Canceled)